Easy Weld BW-612 Bore Welder
Parts and Accessories Catalog

SPR York Portable Machine Tools
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SUPERIOR

One Company, Superior Results.
ABOUT US

Superior (SPR) specializes in portable machining, bore welding, line isolation, and testing solutions, providing equipment and tools manufactured under the highest standards of quality control and engineering expertise along with 24/7 service and support. Designed with the operator in mind, our tools and equipment deliver dependable and precise performance, providing cost-effective solutions and reduced downtime, making them beneficial resources in the Oil and Gas, Mining, Heavy Construction, Shipbuilding, Aerospace, Defense, and Power Generation industries.

SPR sells and rents equipment and tools; we offer our own line of portable ID/OD flange facers, linear/gantry and rotary mills, end prep bevelers, isolation and test plugs, line boring, and bore welders, as well as custom-designed equipment and tools.

Our team includes machining, test and isolation, and engineering experts, all with a thorough working knowledge of applications to support you with our equipment on any job. We understand the urgency of your projects and are committed to delivering the highest quality equipment and tools to satisfy the requirements of your clients.

SPR delivers outstanding customer service, specialized training by seasoned professionals, and tools as tough as the jobs you need them to do.

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SPR YORK
PORTABLE MACHINE TOOLS

SPR SUPERIOR
PLANT RENTALS

SPR CLIFF’S BITS
PRECISION GRINDING & TOOLING
FEATURES

- Standard operating range 1.5-12” (38-305mm)
- Weld stroke 6” (152mm)
- Standard maximum current 200 amps
- Standard wire size .035 (.89mm)
- Adjustable step size
- Rotation - clockwise
- Weight 12lbs

Part Number: BW-612-6
Part Number: BW-612-12

PARTS AND OPTIONS

Tripod adjustable base
- Allows for vertical or horizontal setups
- Comes with jig to transfer work piece angle to tripod stand

Part Number: BW-001

XL Extension Arm
- 12” (305mm) adjustable stroke
- Weight 6.4lbs (2.9kg)

Part Number: BW-002
Comes with BW 235 base
Compact Facing Torch

- Arc resistant
- 200 amp max
- 2.25” stroke
- Facing from 1.5 - 12”
- Screw .12” per revolution
- Wire size .030 -.035”
- Weight 2lbs

Part Number: BW-005-612

Used with XL Extension Arm

Part Number: BW-002

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4-14 Manual Feed

Bore welder Centering Adapter

- A tool for fine adjustment of your bore welder for use with the York interface plate. It mounts between the interface plate and the lead support of your bore welder. It is a must when working out of position and reaching out to the furthest bores.

Part Number: 414-305

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Adjustable Base

- Allows adjustable stand alone set up

Part Number: BW-AB-000
PARTS AND OPTIONS

Straight Torch Extension 15”
Part Number: BW-162-15

Straight Torch Extension 12”
Part Number: BW-162-12

Straight Torch Extension 9”
Part Number: BW-162-9

Straight Torch Extension 6”
Part Number: BW-162-6

Straight Torch Extension 3”
Part Number: BW-162-3

Straight Torch Extension 2”
Part Number: BW-162-2
Torch Assembly (1.5—3.5"
Part Number: BW-ASSY-1535

Torch Assembly (3.5—5”)
Part Number: BW-ASSY-355

Torch Assembly (5—7”)
Part Number: BW-ASSY– 57

Torch Assembly Extension (7—30)
Part Number: BW-ASSY-730